



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name	
PO040373	MEC002-VU	1	1	Net 30	M7075T73B1.250X02.000	7075-T73 Bar 1.250" X 2.000" Cut In Billet 30" Long : MATERIAL: 7075-T73 OR 7075-T7351/T73510/T73511 BAR PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9 OR AMS 4124 OR AMS-QQ-A-250/12 OR AMS 4078 receive ft				30	7/23/2018	30		S093999	Stock	7/19/2018	\$ 25.35 / ft	0		\$760.50	Metaux Castle	
		2			M7075T6S6.000X0.250	7075-T6S Sheet 6" Thick Plate X 0.25" Wide : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 receive ft				36		36		S094000	Stock	7/19/2018	\$ 17.48 / ft	0		\$629.28	Metaux Castle	
Total:										66			66								\$1,389.78	

Plex 7/19/2018 3:22 PM dart.Tollis.Andrew


**INTERORG TRANSFER
PACKING SLIP/
CERTIFICATE OF CONFORMANCE**

Page 1 of 2

Shipment No: 3643914

Ship From: A. M. CASTLE & CO. 4175 ROYAL DRIVE SUITE 600 KENNESAW, GA 30144 USA		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 10-JUL-18	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier XPO LOGISTICS FREIGHT	BOL No 3643914-2			

Shipment Details

Order No 5188328		Line No 2	Item No 752207.MO	Description 1.2500.PL.7075.T7351.ALUMINUM.USI.48.5000.144.5000 CUT RECTANGLE TO 2 IN (+ .0620/- .0000 IN) X 30 IN (+ .0620/- .0000 IN) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12			
Purchase Order No 40373		Part Number		Ordered Qty 12.00 PCS	Invoice Qty 12.00 PCS		
Details ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS							
Delivery No. 121932354	Mill/Source	Heat Number 	Mech Id	PCS 12	Width (IN)	Length (IN)	Shipped Qty(LBS) 93.1542

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All other material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Date Printed: 10-JUL-2018 01:02

INTERORG TRANSFER
PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 2 of 2

Reviewed by Authorized Castle Metals Representative:	Date:	Name:
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**INTERORG TRANSFER
PACKING SLIP/
CERTIFICATE OF CONFORMANCE**

Page 1 of 1

Shipment No:3646380

Ship From: A. M. CASTLE & CO. 4175 ROYAL DRIVE SUITE 600 KENNESAW, GA 30144 USA		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 12-JUL-18		F.O.B. ORIGIN		Freight Terms Prepaid		Carrier ARCBEST	
						BOL No 3646380-2	

Shipment Details	
Final Destination Branch - TOR	

Order No 5188328	Line No 1	Item No 750023.MO	Description 0.2500.PL.7075.T651.ALUMINUM.48.5000.144.5000 CUT 2SIDED TO 6 IN (+ .1250/- .0000 IN) X 144.5 IN (+ .1250/- .0000 IN) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12				
Purchase Order No 40373		Part Number	Ordered Qty 3.00 PCS	Invoice Qty 3.00 PCS			
Details ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS							
Delivery No. 121935978	Mill/Source	Heat Number 	Mech Id	PCS 3	Width (IN)	Length (IN)	Shipped Qty(LBS) 68.5650

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A. M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative: Mattaw Mason Date: _____ Name: _____

Date Printed: 12-JUL-2018 01:57:50 PM



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040373**

Supplier: MEC002-VU
Metaux Castle
P.O. Box 4090 Stn A
Toronto
ON
M5W OE9 Canada

PO No: PO040373

PO Date: 6/29/18

Due Date: 7/23/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
JUN 29 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1 <i>AT</i>		M7075T73B1.250X02.000		7075-T73 Bar 1.250" X 2.000" Cut In Billet 30" Long : MATERIAL: 7075-T73 OR 7075-T7351/T73510/T73511 BAR PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9 OR AMS 4124 OR AMS-QQ-A-250/12 OR AMS 4078 receive ft	Firmed	7/23/18	30 ft	0 ft	30 ft	\$25.35/ft	\$760.50
Line Item Note 12 PCS CUT AT 30" LONG											
2 <i>AT</i>		M7075T6S6.000X0.250		7075-T6S Sheet 6" Thick Plate X 0.25" Wide : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 receive ft	Firmed	7/23/18	36 ft	0 ft	36 ft	\$17.48/ft	\$629.28
3		M304B0.625X3.000		304 Bar .625 X 3.00 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	7/23/18	12 ft	0 ft	12 ft	\$91.52/ft	\$1,098.24

Grand Total: \$2,488.02

Order Notes

CL

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Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/29/18 2:03 PM dart.lavoie.chantal

SHIP TO:

A M CASTLE METALS
4175 ROYAL DRIVE, SUITE 600
KENNESAW, GA 30144

KAISER ALUMINUM

Trentwood Works

PO Box 15108, Spokane Valley WA 99215-5108

15000 E Euclid, Spokane Valley WA 99216

Phone: (800) 367-2586

SOLD TO:

AM CASTLE & CO- SOLD TO
1420 KENSINGTON RD
SUITE 220
OAK BROOK, IL 60523

CERTIFIED TEST REPORT

Serial Number

4506897

CUSTOMER PO NUMBER: 457976-1	WORK PACKAGE:	CUSTOMER PART NUMBER: 752207	SHIP RUN/LOAD: 104253/20	GOV'T CONTRACT NUMBER:
KAISER ORDER NO: 1254250-1	SHIP DATE: 20-APR-2018	ALLOY: 7075	CLAD: BARE	TEMPER: T7351
PRODUCT DESCRIPTION: KaiserSelect Plate	WEIGHT SHIPPED: 8100 LB	QUANTITY: 9 PCS EST.	TRUCK B/L #: 2073227	GAUGE: 1.2500 IN (31.7500 MM)
DIAMETER/WIDTH: 48.500 IN (1231.9 MM)	LENGTH: 144.500 IN (3670.3 MM)			

MHU 2204153: LOT 709772B8 3 pieces;

MHU 2206103: LOT 264205B6 2 pieces;

MHU 2206105: LOT 264205B6 4 pieces;

Certified Specifications

AMS 4078/RevJ
ASTM B 209/Rev14
BSS 7055/RevB
DPS 4.713/RevAK
GSS16100/RevG/Amd1
PS 21211/RevP

AMS-QQ-A-250/12/RevA
ASTM B 594/Rev13
CMMP 025/RevV
EAC MS1011/RevE
MMS 159/RevT

AMS-STD-2154/RevC
BAC 5439/RevJ
CSTI 006/RevE
GAMPS 9101/RevB/AmdSCN1
PPS 20.04/Rev7

Test Code: 4297

Lot: 264205B6 Cast 624

Drop 26

Test Results

Ingot 3

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T7351	LT / 3 (Min:Max)	71.8 : 72.9 (495 : 503)	61.2 : 62.8 (422 : 433)	13.1 : 13.3

(ASTM E1004)

(EN 2004-1)

Conductivity %IACS :	39.9 Min	40.5 Max
(MS/M) :	23.1 Min	23.5 Max

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.08	0.16	1.4	0.04	2.5	0.20	5.6	0.03	0.01	0.02	TOT 0.03

KAISER ALUMINUM

CERTIFIED TEST REPORT

Trentwood Works

PO Box 15108, Spokane Valley WA 99215-5108
15000 E Euclid, Spokane Valley WA 99216
Phone: (800) 367-2586

Serial Number

4506897

Lot: 709772B8 Cast 624 Drop 11 Ingot 1 Parent Lot: 259694B8 Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T7351	LT / 2 (Min:Max)	72.1 : 72.5 (497 : 500)	61.6 : 62.2 (425 : 429)	13.1 : 13.4

(ASTM E1004)

(EN 2004-1)

Conductivity %IACS :	40.6 Min	40.9 Max
(MS/M) :	23.5 Min	23.7 Max

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.08	0.15	1.5	0.03	2.5	0.20	5.7	0.03	0.01	0.02	TOT 0.03

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

ORDER COMMENTS

AMC CA-15413A R 8

TEST NOTES

Metal represented by this test report was 100% Type I
(immersion) ultrasonically tested from one side with 1mm
dead zones top and bottom and meets the Class A and Class B
requirements of all specifications referenced on this test
report. No surface marking or sonic indications is
performed.

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:
* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.
* All test equipment and measuring devices are calibrated and certified in accordance with applicable specifications. For material temperatures outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.
* was melted in the United States of America, a qualifying country per DFARS 225.370-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
* has been thermally processed in conformance with AMS 2770, where applicable.
* is mercury free, within the limits of detection of ASTM E1215 1.1 ppm.
* is in compliance with RoHS 2, European Union Directive 2011/65/EU.
* is in compliance with European Chemical Agency, ECHA, REACH regulations, ISO 14001:2015, and is regularly monitored for these regulations for updates.
* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
* is free of weld repair.
* meets the reporting requirements of EN10204, Type 3.1.
Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test results are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certification may be punished as a felony under federal law.



JAMES HEMENWAY, TECHNICAL PROCESS MANAGER



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. M707ST73B	REV. A SHEET 1 OF 1
DATE 01.06.08		TITLE 7075-T73 BAR	SCALE NTS
A	01.06.08	NEW ISSUE	

PURCHASE MATERIAL: 7075-T73 (OR 7075-T7351/T73510/T73511) BAR
PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9 (AMS 4124)
OR AMS-QQ-A-250/12 (AMS 4078)

PART NUMBER: M707ST73B T.TTT x W.WWW WHERE T.TTT = THICKNESS (IN INCHES)
THICK WIDTH W.WWW = WIDTH (IN INCHES)
EG. 2.5" x 3.25" BAR = M707ST73B2.500 x 03.250

RELEASED
01.06.15 #

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M 7075 T7381.250 x 02.000
 DATE: 18/07/19

PO / BATCH NO.: P0040373/S093999

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 30ft
 QUANTITY INSPECTED: 30ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.250"
 THICKNESS RECEIVED: 1.250"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y	N	
CORROSION	Y	<input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y	N	AMS-QQ-A-250/12
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y	N	LT: 70977289
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u> DATE: <u>18/07/19</u>	SIGNED OFF BY: _____ DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SHIP TO:

A M CASTLE METALS
4175 ROYAL DRIVE, SUITE 600
KENNESAW, GA 30144

KAISER ALUMINUM

Trentwood Works

PO Box 15108, Spokane Valley WA 99215-5108

15000 E Euclid, Spokane Valley WA 99216

Phone: (800) 367-2586

SOLD TO:

AM CASTLE & CO- SOLD TO
1420 KENSINGTON RD
SUITE 220
OAK BROOK, IL 60523

CERTIFIED TEST REPORT

Serial Number

4501323

CUSTOMER PO NUMBER: 454247-1	WORK PACKAGE:	CUSTOMER PART NUMBER: 750023	SHIP RUN/LOAD: 104212/4	GOV'T CONTRACT NUMBER:
KAISER ORDER NO: 1251613-1	SHIP DATE: 11-MAR-2018	ALLOY: 7075	CLAD: BARE	TEMPER: T651
PRODUCT DESCRIPTION: Sawed Plate	WEIGHT SHIPPED: 3252 LB	QUANTITY: 18 PCS EST.	TRUCK B/L #: 2072424	GAUGE: 0.2500 IN (6.3500 MM)
DIAMETER/WIDTH: 48.500 IN (1231.9 MM)	LENGTH: 144.500 IN (3670.3 MM)			

MHU 2194146: LOT 255373B3: 9 pieces;

MHU 2197738: LOT 241540B4: 9 pieces;

Certified Specifications

AMS 4045/RevL
CMMP 025/RevV

AMS-QQ-A-250/12/RevA

ASTM B 209/Rev14

Test Code: 1512

Lot: 241540B4

Cast 611

Drop 08

Test Results

Ingot 4

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	86.1 : 86.6 (594 : 597)	75.2 : 76.0 (519 : 524)	11.5 : 12.0



(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.08	0.19	1.5	0.06	2.4	0.19	5.7	0.03	0.01	0.02	TOT 0.04
Lot: 255373B3	Cast 604		Drop 08			Ingot 3					Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	84.7 : 86.9 (584 : 599)	74.9 : 76.1 (516 : 525)	12.3 : 12.8

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.08	0.17	1.6	0.04	2.4	0.20	5.7	0.03	0.01	0.02	TOT 0.04



CERTIFIED TEST REPORT

Serial Number
4501323

Trentwood Works
PO Box 15108, Spokane Valley WA 99215-5108
15000 E Euclid, Spokane Valley WA 99216
Phone: (800) 367-2586

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

ORDER COMMENTS

AMC CA-15409 R 3

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order

has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.

All test equipment and measuring devices are calibrated and certified in accordance with applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown here, and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.

As shown here, and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.

was melted in the United States of America or a qualifying country per DFARS 253.672-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 253.225 for domestic content.

has been thermally processed in compliance with AMS 2772, where applicable.

is mercury free, within the limits of detection of ASTM E1215 1.0 ppm.

is in compliance with RoHS 2, European Union Directive 2011/65/EU.

is in compliance with European Chemical Agency (ECHA) REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates.

is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.

is free of weld repair.

meets the reporting requirements of EN10204, Type 3.1.

Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on this certifi-

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE

SPECIFICATION:
QQ-A-250/12 OR AMS-QQ-A-250/12
OR AMS 4045
OR ASTM B209

OR

PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE

SPECIFICATION:
QQ-A-250/13 OR AMS-QQ-A-250/13
OR AMS 4048 / 4049
OR ASTM B209

PART NUMBER: M7075T6S | TTT | X | W | WWW |
| THK | | WIDTH |

WHERE "TTT" = THICKNESS (IN INCHES)
AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)

EG. 0.063" THICK SHEET = M7075T6S.063
EG. 3.5" WIDE BY 0.500" THICK PLATE = M7075T6S.500X3.500

PREFERRED SIZE: TTT BY 4FT BY 10FT FOR SHEET

RELEASED

2017 JUN 19
ECN 17-574

8	ADD: REF TO "PLATE", T651 TEMPER, AMS 4048, OPTIONAL WIDTH DIM (CARB-145)	CP	17.05.05
A	NEW ISSUE	RF	10.11.08
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	CP		
CHECKED	ML		
MFG. APPR.	LL		
APPROVED	WM		
DE APPR.	D9		
DATE	17.05.05		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M7075T6S			
SHEET 1 OF 1			
TITLE 7075-T6 SHEET/PLATE SPEC			
SCALE NTS			
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APPROVED

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7057656-000x0.250
 DATE: 18/07/19

PO / BATCH NO.: P0040373/S094000

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 364
 QUANTITY INSPECTED: 364
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.25"
 THICKNESS RECEIVED: 0.25"
 SHEET SIZE ORDERED: 6"x12"
 SHEET SIZE RECEIVED: 6"x12"

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	AMS-QQ-A-250A2
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	MTI-241540BY
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	WEBSTER
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>AT</u>		SIGNED OFF BY: _____	
DATE: <u>18/07/19</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in